



Repeats Not Shown to Scale.

EMPIRE CRAFTSMAN  
1011322

Meets or exceeds all ACT® Standards

Made in the USA  
Nanotex Seating Fabric  
Bleach Cleanable  
PFAS Free stock may be available



\*ACT® Registered Certification Marks

Fabric Specifications

|                   |   |
|-------------------|---|
| Content           | 87% Post Consumer Recycled Polyester<br>13% Nylon |
| Finish            | Nanotex   |
| Backing           | Acrylic   |
| Bleach Cleanable  | Yes<br>Ratio: 90% Water / 10% Bleach Solution     |
| Weight            | 25.3 oz. per linear yd                            |
| Width             | 54"   |
| Roll Size         | 60 yards  |
| Ends/Picks        | Ends: 160 per inch<br>Picks: 157 per inch         |
| Repeat            | H - 9.75 "<br>V - 13.88 "                         |
| Directional       | Yes   |
| Railroaded        | No  |
| Country of Origin | USA   |

Additional Attributes

|                  |  |
|------------------|--|
| PFAS Free        | In transition to PFAS Free<br>Sku-Dependent<br>Contact Customer Care |
| High Performance | Yes  |
| HPD on File      | Yes  |

Certifications

|                           |     |
|---------------------------|-----|
| Greenguard Gold Certified | Yes |
|---------------------------|-----|

Recommended Cleaning

|   |
|---|
| Please refer to Detailed Cleaning Instructions. |
|---|

Performance Characteristics

|                                   |                                      |
|-----------------------------------|--------------------------------------|
| Abrasion Resistance ASTM D4157    | 102,000 double rubs*                 |
| Brush Pill ASTM D3511             | 4                                    |
| Tensile Strength ASTM D5034       | Warp: 313.0 lbs.<br>Fill: 460.0 lbs. |
| Tear Strength ASTM D2261          | Warp: 24.0 lbs.<br>Fill: 36.0 lbs.   |
| Seam Slippage ASTM D4034          | Warp: 89.0 lbs.<br>Fill: 52.0 lbs.   |
| Colorfastness to Crocking AATCC 8 | Dry: 4.0<br>Wet: 3.0                 |
| Colorfastness to Light AATCC 16   | Hours: 40.0<br>Class: 4.0            |

Flammability\*\*

|                 |         |
|-----------------|---------|
| CAL TB 117-2013 | Passes  |
| NFPA 260        | Class 1 |
| UFAC            | Class 1 |

Although we try hard to make sure colors on our site are accurate, actual colors may vary.  
Please order samples prior to making a purchase.

Final determination of the suitability of this product for an application rests with the user.

\* Abrasion test results exceeding ACT Performance Guidelines are not an indicator of product lifespan. Multiple factors affect fabric durability and appearance retention.

\*\* This term and any corresponding data refer to the typical performance in the specific tests indicated and should not be construed to imply the behavior of this or any other material under actual fire conditions.