Repeats Not Shown to Scale.

Empire Craftsman 1011322

Meets or exceeds all ACT® Standards

Made in the USA
Nanotex Seating Fabric
Bleach Cleanable
PFAS Free stock may be available

*ACT® Registered Certification Marks

Fabric Specifications

Content	87% Post Consumer Recycled Polyester 13% Nylon
Finish	Nanotex
Backing	Acrylic
Bleach Cleanable	Yes Ratio: 90% Water / 10% Bleach Solution
Weight	25.3 oz. per linear yd
Width	54"
Roll Size	60 yards
Ends/Picks	Ends: 160 per inch Picks: 157 per inch
Repeat	H - 9.75 " V - 13.88 "
Directional	Yes
Railroaded	No
Country of Origin	USA

Performance Characteristics

Abrasion Resistance ASTM D4157	102,000 double rubs*
Brush Pill ASTM D3511	4
Tensile Strength ASTM D5034	Warp: 313.0 lbs. Fill: 460.0 lbs.
Tear Strength ASTM D2261	Warp: 24.0 lbs. Fill: 36.0 lbs.
Seam Slippage ASTM D4034	Warp: 89.0 lbs. Fill: 52.0 lbs.
Colorfastness to Crocking AATCC 8	Dry: 4.0 Wet: 3.0
Colorfastness to Light AATCC 16	Hours: 40.0 Class: 4.0

Flammability**

CAL TB 117-2013	Passes
NFPA 260	Class 1
UFAC	Class 1

Additional Attributes

PFAS Free	In transition to PFAS Free Sku-Dependent Contact Customer Care
High Performance	Yes
HPD on File	Yes

Certifications

Greenguard Gold Certified	Yes

Recommended Cleaning

Please refer to Detailed Cleaning Instructions.

Although we try hard to make sure colors on our site are accurate, actual colors may vary. Please order samples prior to making a purchase.

Final determination of the suitability of this product for an application rests with the user.

* Abrasion test results exceeding ACT Performance Guidelines are not an indicator of product lifespan. Multiple factors affect fabric durability and appearance retention.

** This term and any corresponding data refer to the typical performance in the specific tests indicated and should not be construed to imply the behavior of this or any other material under actual fire conditions.